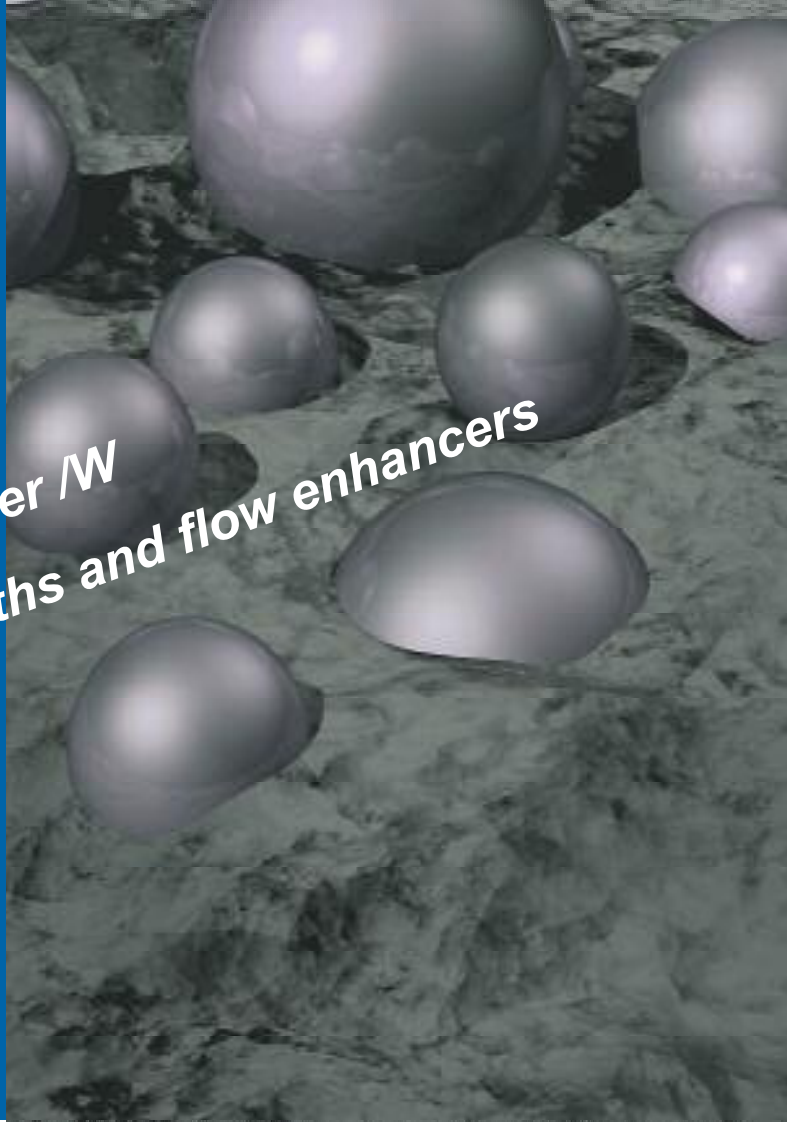




# MA.P.E.W

MApei Performance Enhancer /W

Pack set inhibitors, strengths and flow enhancers



## DESCRIPTION

MA.P.E./W are highly concentrated grinding aids formulated with only selected raw materials, to guarantee absolute constancy of quality and superior performance.

They are additives formulated to improve cement quality (early and/or ultimate strengths, flow) and to aid cement grinding, increasing mill production.

## CHARACTERISTICS

MA.P.E./W also guarantee, besides all the advantages which come from the usage of the grinding aids (refer to MA.G.A./C), remarkable increments in early and ultimate strengths and an improvement of the workability (flow) of the cement paste.

At equal fineness MA.P.E./W are able to increase mechanical strengths thank to a better granulometric redistribution of the finished cement and to a higher rate of calcium silicates hydration, which can be significantly modified.

## APPLICATIONS

MA.P.E./W may be successfully utilized in the grinding of blended cements, (i.e. pozzolanic, blast furnace slag and fly ash cements) and in all cases where it is necessary to improve the cement flow.

MA.P.E./W are generally formulated to reach the goals placed by the cement factory. The achievable strength increment may be used to improve the quality of the binder or, keeping cement quality unaltered, it is possible to substitute in the mixture up to 4-6% of clinker with blended material.

In normal conditions the strength increases are in the range of 20-50% after one day and 5-15% after 28 days.

The formulations, which are specifically oriented towards improving the water demand of the cement, especially used in the production of pozzolanic cements, allow increases to the flow of up to even 20 points (UNI standard 7044-72).

## CHEMICAL-PHYSICAL DATA

Please refer to the appropriate safety data sheets.

## DOSAGE: 1,0 - 3,0 kg/t

We suggest the higher dosage threshold, if the aim is the substitution of clinker points with blended material (i.e. blast-furnace slag, fly ash, pozzolan) or the reduction of the water demand of the cement.

The optimum dosage has, in any case, to be found through a reliable industrial trial, preferably with the help of MAPEI Cement Additives Division technicians.

MA.P.E./W should be added to the clinker on the mill feed conveyor belt or sprayed in the first mill compartment utilising a membrane or piston dosing pump.

## PACKAGING

MA.P.E./W are available in plastic tanks (1100 Kg net) or in bulk by lorries.

## STORAGE

Maintain the additives at a temperature above 2°C. In case of precipitation re-dissolve through a vigorous mixing before using.

In normal conditions MA.P.E./W shelf life is at least 24 months.

## TECHNICAL ASSISTANCE

MAPEI Cement Additives Division technicians are available to cement factories in order to optimise the grinding circuit during all the industrial tests and to suggest the most suitable dosage system.

## SAFETY INSTRUCTIONS

By the terms and conditions of Dir. CEE 88/379 the product has not been considered harmful and it does not have any risk for the liable employees.

To safeguard the employees health it is sufficient to respect the usual rules of industrial hygiene and manipulation of chemical products. For further information please refer to the safety data sheet.

PRODUCT FOR PROFESSIONAL USE.

## WARNING

*N.B. – Although the technical details and recommendations contained in this product report correspond to the best of our knowledge and experience, all the above information must, in every case, be taken as merely indicative and subject to confirmation after long-term practical applications: for this reason, anyone who intends to use the product must ensure beforehand that it is suitable for the envisaged application: in every case, the user alone is fully responsible for any consequences deriving from the use of the product.*

