Keralastic and Keralastic T

Two-component, high-performance, polyurethane adhesives for ceramic tiles and stone material

CLASSIFICATION IN COMPLIANCE WITH EN 12004
Keralastic is an improved (2) reaction resin adhesive (R) as class R2.
Keralastic T is an improved (2) reaction resin adhesive (R) and slip resistant (T) classified as R2T.

Conformity of Keralastic and Keralastic T is declared in ITT certificates n° 25040320/Gi (TUM) and n° 25040471/Gi (TUM) respectively, issued by the Technische Universität München laboratory (Germany).

WHERE TO USE
Indoor and outdoor, bonding of wall and floor ceramic tiles, stone material and mosaics of all types on:
- screeds, renders, concrete, asphalt, wood, metal, PVC, reinforced polyester, asbestos-cement, gypsum, gypsum board, gypsum panels, etc.

Some application examples
- Bonding ceramic tiles, stone material and all types of mosaics in showers and on sheets used for prefabricated bathrooms.
- Bonding ceramic tiles and mosaics on wooden work surfaces or in kitchens in order to achieve a waterproof substrate.
- Bonding ceramic tiles, stone material and mosaics on balconies, external terraces domes or flat roofs subject to foot traffic.
- Bonding natural stones and reconstructed stone (marble of every type, slate, etc.) also subject to movement and size variation due to the absorption of water (class C of size stability according to MAPEI standards).

- Bonding ceramic tiles and stone material on surfaces subject to vibrations and deflections.

TECHNICAL CHARACTERISTICS
Keralastic and Keralastic T are two-component, solvent and water free adhesives which are flexible and waterproof. They are made up of a polyurethane base (component A) and a special hardener (component B). On mixing the two components together, the result is a paste with the following properties:
- good workability;
- excellent durability and resistant to ageing;
- perfect adhesion to all surfaces used in building;
- hardens by chemical reaction without shrinkage (until it becomes highly resistant);
- high deformability;
- in the case of Keralastic T, highly thixotropic: it can be applied vertically without slump and without letting even heavy or large tiles slip. The slipping strength is in compliance with EN 1308.

RECOMMENDATIONS
- Do not use on very damp surfaces or where there is a risk of rising damp.
- The packs are pre-measured, therefore mixing errors are impossible. Do not use partial quantities. A wrong mixing ratio could cause damage during the curing process.
- Use the products in temperatures between +10°C and +30°C.
- In case of use on surfaces subject to continuous immersion in water, consult the MAPEI Technical Services Department beforehand.
- Do not use Keralastic and Keralastic T to bond transparent glass materials.
APPLICATION PROCEDURE

Preparing the substrates
The substrates must be cured, mechanically strong, free of loose particles, grease, oil, paint, wax and be sufficiently dry. Cement substrates must not be subject to shrinkage after the installation of the tiles. During spring and summer renders must be completely covered with the adhesive, which would reduce the working time. Use the mix within 30-40 minutes of mixing.

Preparing the mix
The two components of Keralastic and Keralastic T are supplied in ready-to-mix cans:
- component A: grey or white, 94 parts by weight;
- component B: transparent straw, 6 parts by weight.
The ratio of the resin (component A) and the hardener (component B) is fixed and any modification could cause incorrect hardening of the product.
Pour the hardener (component B) into component A and mix well until a uniform grey or white paste is obtained. It is advisable to use a low speed electric stirrer to ensure perfect mixing and avoid overheating the mix, which would reduce the working time. Use the mix within 30-40 minutes of mixing.

Applying the mix
Apply to the substrate a uniform layer of Keralastic or Keralastic T with a notched trowel. Choose a trowel that will give a coverage to the back of the tiles of at least 65-70% (see "Consumption").
For exterior installations, the tile backs must be completely covered with the adhesive. When both waterproofing and bonding are required, for example on wooden kitchen worktops, one of two procedures may be followed:
- spread Keralastic on the substrate with a flat trowel to a thickness of at least 2 mm; then rework the surface with a notched trowel so as to line it all over, but without reducing the thickness to less than 1 mm. This thickness must be maintained even after the tiles have been installed, especially when the tile backs have high lugs or ribs;
- spread Keralastic with a flat trowel to a uniform thickness of 1 mm for waterproofing and, after hardening (in any case within 24 hours), apply a second layer of Keralastic with a notched trowel.

Installing the tiles
Tiles must be absolutely dry. Apply firm pressure to the tiles to ensure good contact and covering of the back. If the layer of fresh Keralastic or Keralastic T is also to act as a waterproofing membrane, make sure that any ribs and lugs do not go through the layer.
If Keralastic or Keralastic T is used for installing onto particularly deformable substrates, all coverings larger than 5x5 cm must be installed with wide joints. The open time of Keralastic and Keralastic T under normal temperature and moisture conditions is approximately 50 minutes. Any adjustment must be carried out within 90 minutes of installation. The setting time is strictly tied to the ambient temperature (see table below).

GROUTING AND SEALING
Joints between the tiles can be grouted after 12 hours with the appropriate MAPEI cementitious or epoxy grouts, available in a variety of different colours. Expansion joints must be sealed with the special MAPEI sealants.

CONSUMPTION
Bonding of ceramics and stone material:
- Mosaics and small size tiles (trowel No. 4): 2.5 kg/m²
- Normal size tiles (trowel No. 5): 3.5 kg/m²
- Large size tiles, marble, stones (back buttering): 5 kg/m²

STORAGE
The open time of Keralastic and Keralastic T is also to act as a waterproofing membrane, make sure that any ribs and lugs do not go through the layer.

Setting time of Keralastic and Keralastic T in relation to the temperature:

<table>
<thead>
<tr>
<th>Temperature (°C)</th>
<th>Setting time (hours)</th>
</tr>
</thead>
<tbody>
<tr>
<td>30</td>
<td>2</td>
</tr>
<tr>
<td>25</td>
<td>3</td>
</tr>
<tr>
<td>20</td>
<td>6</td>
</tr>
<tr>
<td>15</td>
<td>8</td>
</tr>
<tr>
<td>10</td>
<td>20</td>
</tr>
</tbody>
</table>

PRIMERS
Primer MF

READY FOR USE
Surfaces are ready for use after 7 days.

Cleaning
Tools, buckets and clothes can be easily cleaned with alcohol before hardening sets in. Hardened Keralastic and Keralastic T can be cleaned mechanically or with Pulicol 2000.
## TECHNICAL DATA (typical values)

In compliance with:
- European EN 12004 as R2, R2T
- ISO 13007-1 as R2, R2T

### PRODUCT IDENTITY

<table>
<thead>
<tr>
<th></th>
<th>component A</th>
<th>component B</th>
</tr>
</thead>
<tbody>
<tr>
<td>Consistency:</td>
<td>thick paste</td>
<td>fluid liquid</td>
</tr>
<tr>
<td>Colour:</td>
<td>Keralaistic white - grey</td>
<td>straw transp.</td>
</tr>
<tr>
<td></td>
<td>Keralaistic T white - grey</td>
<td>straw transp.</td>
</tr>
<tr>
<td>Density (g/cm³):</td>
<td>Keralaistic 1.50</td>
<td>0.93 Keralaistic T 1.56</td>
</tr>
<tr>
<td>Dry solids content (%):</td>
<td>97</td>
<td>100</td>
</tr>
<tr>
<td>Brookfield Viscosity (mPa·s):</td>
<td>Keralaistic 800000 (# F - rpm 2.5)</td>
<td>26 (# 1 - rpm 50) Keralaistic T 1800000 (# F - rpm 2.5)</td>
</tr>
</tbody>
</table>

### APPLICATION DATA (at +23°C and 50% R.H.)

<table>
<thead>
<tr>
<th></th>
<th>component A : component B = 94 : 6</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mix ratio by weight:</td>
<td>component A : component B = 94 : 6</td>
</tr>
<tr>
<td>Consistency of mix:</td>
<td>very viscous</td>
</tr>
<tr>
<td>Density of mix (kg/m³):</td>
<td>Keralaistic 1450 Keralaistic T 1520</td>
</tr>
<tr>
<td>Brookfield Viscosity (mPa·s):</td>
<td>Keralaistic 400,000 (# F - rpm 5)</td>
</tr>
<tr>
<td>Pot life:</td>
<td>30-40 minutes</td>
</tr>
<tr>
<td>Application temperature range:</td>
<td>from +10°C to +30°C</td>
</tr>
<tr>
<td>Open time (according to EN 1346):</td>
<td>60 minutes</td>
</tr>
<tr>
<td>Adjustability time:</td>
<td>90 minutes</td>
</tr>
<tr>
<td>Setting time:</td>
<td>– initial: 6 hours – final: 8 hours</td>
</tr>
<tr>
<td>Set to light foot traffic:</td>
<td>12 hours</td>
</tr>
<tr>
<td>Ready for use:</td>
<td>7 days</td>
</tr>
</tbody>
</table>

### FINAL PERFORMANCES

Shear adhesion strength according to EN 12003 (N/mm²):
- initial shear adhesion strength: 2.6
- shear adhesion strength after water immersion: 2.0
- shear adhesion strength after thermal shock: 2.4

Resistance to ageing: high
Resistance to solvents and oils: good
Resistance to acids and alkalis: good
Resistance to temperature: from –40°C to +100°C
Deformability: highly deformable
SAFETY INSTRUCTIONS FOR PREPARATION AND INSTALLATION

Keralastic and Keralastic T component A are irritant for the eyes and skin. Keralastic and Keralastic T component B are corrosive and may cause serious burns. They are also harmful if inhaled. Both components of Keralastic and Keralastic T may cause sensitisation in those subjects sensitive to such substances. Keralastic component B is also harmful when in contact with the skin. When applying the product, we recommend the use of protective gloves and goggles and to take the usual precautions for handling chemical products. If the product comes into contact with the eyes or skin, wash immediately with plenty of clean water and seek medical attention. Keralastic and Keralastic T components A and B are also hazardous for aquatic life. Do not dispose of these products in the environment.

For further and complete information about the safe use of our product please refer to our latest version of the Material Safety Data sheet.

PRODUCT ONLY FOR PROFESSIONAL USE

WARNING

Although the technical details and recommendations contained in this product data sheet correspond to the best of our knowledge and experience, all the above information must, in every case, be taken as merely indicative and subject to confirmation after long-term practical application; for this reason, anyone who intends to use the product must ensure beforehand that it is suitable for the envisaged application. In every case, the user alone is fully responsible for any consequences deriving from the use of the product.

Please refer to the current version of the Technical Data Sheet, available from our website www.mapei.com