



# Ultrabond Eco MS 4 LVT

**One-component,  
silylated  
polymer-based  
adhesive for LVT**



## WHERE TO USE

High performance, one-component silylated polymer-based adhesive, specific for LVT floorings. Also suitable as universal adhesive for all kinds of textile and resilient floorings, in particular all types of vinyl.

For use on floors in interior applications.

Suitable on:

- properly prepared, absorbent and non-absorbent substrates;
- underfloor heating systems.

The product is particularly suitable for static and dynamic loads, including for heavy wear use in domestic, commercial and industrial locations (e.g hospitals, shopping centers, airports, etc.).

Very tough and highly resistant to shear loads, which makes it particularly suitable for floors exposed to direct sunlight, intense mechanical stress due to forklifts, etc. or which are constantly exposed to water (communal kitchens, showers, etc.).

It can be used for the installation of flooring subjected to stresses from chair castors according to EN 12529.

## Some application examples

Use **Ultrabond Eco MS 4 LVT** for bonding:

- LVT in tiles and planks.

Also suitable for bonding:

- homogeneous and heterogeneous PVC floors coverings, sheets and tiles;
- CV and multilayer vinyl floor coverings;
- textile floor covering with all common backings (latex-primed, PVC and polyurethane foam, natural jute and Action-Bac® backed carpets, etc.);
- needle-punch woven flooring also in latex;
- flocked flooring;
- linoleum on natural jute, synthetic, polyolefin or polyurethane back;
- polyolefin-based and chlorine-free floor coverings;
- rubber floorings (sheets and tiles, including multilayer floor coverings with acoustic rubber or foam backing).

## TECHNICAL CHARACTERISTICS

**Ultrabond Eco MS 4 LVT** is a solvent free, one-component, silylated polymer-based adhesive, formulated in a ready to use white paste.

The adhesive performs very good in terms of shear and peel adhesion strength, as well as dimensional stability, therefore is particularly suitable for LVT floorings.

Once hardened, which takes place by chemically reacting with the moisture in the air, **Ultrabond Eco MS 4 LVT** forms a tough film resistant to moisture,

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Application of LVT floorings with Ultrabond Eco MS 4 LVT in damp surroundings

TECHNICAL DATA (typical values)	
<b>PRODUCT IDENTITY</b>	
Consistency:	creamy paste
Colour:	ivory white
Density (g/cm <sup>3</sup> ):	1.5
- EMICODE: - Blauer Engel:	EC1 R Plus - very low emission RAL - UZ 113 For further information please refer to the Material Safety Data Sheet
<b>APPLICATION DATA (a +23°C - 50% R.H.)</b>	
Application temperature range:	+15°C to +35°C
Open time:	20-30 minutes
Set to light foot traffic:	5 hours
Ready for use:	24 hours
<b>FINAL PERFORMANCES DATA</b>	
Peel 90° adhesion test according to EN 1372 (N/mm): - LVT: - rubber: - polyolefin: - linoleum: - PVC:	} in compliance with EN 14259

water and heat that forms a strong bond on all materials normally used in the building industry.

Product properties:

- easy and ready to use, no mixing required;
- low viscosity;
- very easy to apply;
- excellent wetting even with impervious coverings;
- fast setting, even at very low temperature;
- very high peel and shear strength;
- very good dimensional stability;
- easy to clean from hands and from the surface of floorings;
- exposure to castor wheels in accordance with EN 12529;
- solvent free;

- not inflammable;
- EMICODE EC1 R Plus (very low emission);
- Blauer Engel - RAL UZ 113;
- suitable for installers who are sensitive to epoxy and epoxy/PU products;
- suitable for heavy wear use in domestic, commercial or industrial locations, when a Blauer Engel installation system is required;
- harmless to the health of the installer and the end-user.

### WARNING

- Install in recommended temperatures, normally between +15°C and +35°C.
- Do not install on substrates not protected from rising damp.
- In case of installing floor coverings in rolls onto not absorbent substrates, apply the minimum amount of adhesive necessary to ensure a suitable wetting of the backing;

moreover, ensure the presence of an appropriate level of R.H. (> 50%, but not more than that specified by the floor covering manufacturer). Wait 5-10 minutes before starting to install the flooring.

## **APPLICATION PROCEDURE**

### **Preparing the substrate**

Substrates must be dry, level, sound, mechanically strong, free of dust, loose particles, cracks, paints, wax, oil, rust, traces of gypsum or other products that can interfere with bonding.

Commonly, the moisture content must be max 2%-2.5% for cementitious substrates, max. 0.5% for gypsum or anhydrite-based substrates.

The regulations of each country must be strictly followed.

It is essential to make sure there is no rising damp present. Un-bonded screeds laid over light-weight concrete or over insulation and screeds laid directly onto earth must be separated by a vapour barrier to prevent rising damp.

To repair cracks in the substrate, consolidate and waterproof screeds, form new fast-drying screeds and level uneven substrates, please refer to the relevant technical documentation or contact the MAPEI Technical Services Department.

### **Acclimatisation**

Before starting the installation, make sure that the floor or wall covering and the substrate are acclimatised to the recommended temperatures and R.H.

### **Spreading the adhesive**

On first use, open the bucket and remove the sealing film. **Ultrabond Eco MS 4 LVT** is ready to use and does not need any preparation. Apply the adhesive evenly to the substrate with a suitable notched trowel. If left-over adhesive from previous applications is to be used, open the bucket, remove the skin formed on the surface (intended to preserve the left-over adhesive), and proceed as above.

### **Installing the flooring**

Follow the manufacturer's instruction.

Apply as much adhesive as can be covered before a surface skin is formed (20-30 minutes at +23°C / 50% R.H.) in order to guarantee a suitable transfer to the backing of the covering.

Lay in covering into the still wet adhesive bed: the adhesive ridges have to be impressed.

Take care to avoid air pockets and carefully rub the floor covering down to ensure good adhesive transfer to the backing. After some minutes installing the floor covering, it is always necessary to carefully roll it down again or to firmly rub it down.

**Note:** *Waiting and open time may vary depending on temperature and relative humidity. They will be shorter at higher temperatures and higher humidity; they will be longer at lower temperatures and humidity, and in presence of low/not absorbent substrates.*

### **Cleaning**

While still fresh, **Ultrabond Eco MS 4 LVT** may be removed from floor coverings and tools with a cotton cloth or **Cleaner L**. When dry it can be only mechanically removed or by means of **Pulicol 2000**.

### **CONSUMPTION**

Consumption varies with uniformity of substrate, the back of the flooring and type of trowel used.

MAPEI trowel no. 1: approx. 300-350 g/m<sup>2</sup>  
MAPEI trowel no. 2: approx. 400-450 g/m<sup>2</sup>  
Notch TKB A1/A2: approx. 250-350 g/m<sup>2</sup>  
Notch TKB B1: approx. 350-400 g/m<sup>2</sup>

### **PACKAGING**

**Ultrabond Eco MS 4 LVT** is available in 15 kg drums.

### **STORAGE**

Under normal conditions, **Ultrabond Eco MS 4 LVT** is stable for at least 12 months in its original sealed packaging. When transported over long distances, thermally insulated containers may be required.

### **SAFETY INSTRUCTIONS FOR PREPARATION AND APPLICATION**

**Ultrabond Eco MS 4 LVT** is dangerous for aquatic life; do not dispose of it in the environment. During use, wear protective gloves and goggles and take the usual precautions for handling chemicals. If the product comes in contact with the eyes or skin, wash immediately with plenty of clean water and seek medical attention. For further and complete information about the safe use of our product please refer to the latest version of our Material Safety Data Sheet.

Keep out of reach of children. Ensure good ventilation during and after application and drying. Avoid eating, drinking or smoking while processing this product. In case of contact with eyes or skin rinse immediately with plenty of water. Do not allow product to reach sewage system or any water course. Do not allow to penetrate the ground/soil. Only properly emptied containers may be recycled. Dried product residues can be disposed of as normal household waste. Product preservative-free. For information for allergic people, please call at +39/02/37 67 3.1. Methanol separates during hardening. Wear protective gloves.

PRODUCT FOR PROFESSIONAL USE.

### **WARNING**

*Although the technical details and recommendations contained in this product*

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data sheet correspond to the best of our knowledge and experience, all the above information must, in every case, be taken as merely indicative and subject to confirmation after long-term practical application; for this reason, anyone who intends to use the product must ensure beforehand that it is suitable for the envisaged application. In every case, the user alone is fully responsible for any consequences deriving from the use of the product.

Please refer to the current version of the Technical Data Sheet, available from our website [www.mapei.com](http://www.mapei.com)

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This symbol is used to identify Mapei products which give off a low level of volatile organic compounds (VOC) as certified by GEV (Gemeinschaft Emissionskontrollierte Verlegewerkstoffe, Klebstoffe und Bauprodukte e.V.), an international organisation for controlling the level of emissions from products used for floors.



"Der Blaue Engel" is a German mark of ecological quality used to identify products which respect the environment, contractors and end users. MAPEI products carrying this logo have been tested according to strict criteria defined by the German standard RAL-UZ 113 and, because they are with very low emission of volatile organic compounds, also offer advantages for the environment and public wellbeing.



**Our Commitment To The Environment**  
MAPEI products assist Project Designers and Contractors create innovative LEED (The Leadership in Energy and Environmental Design) certified projects, in compliance with the U.S. Green Building Council.

**All relevant references for the product are available upon request and from [www.mapei.com](http://www.mapei.com)**



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