

Safety Data Sheet

PRIMER CE PART A

Safety Data Sheet dated: 6/17/2016 - version 4

Date of first edition: 5/26/2015

1. IDENTIFICATION

Product identifier

Mixture identification:

Trade name: PRIMER CE PART A

Recommended use of the chemical and restrictions on use

Recommended use: Epoxy resins

Restrictions on use: N.A.

Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Company: MAPEI CORP. (USA and Puerto Rico)

1144 East Newport Center Drive

33442 - Deerfield Beach - FL - USA

Phone: 954-246-8888

Emergency 24 hour numbers:

(USA) CHEMTREC 1-800-424-9300

(Canada) CANUTEC 1-613-996-6666

2. HAZARD(S) IDENTIFICATION



Classification of the chemical

Skin Irrit. 2	Causes skin irritation.
Eye Irrit. 2A	Causes serious eye irritation.
Skin Sens. 1B	May cause an allergic skin reaction.
Aquatic Chronic 2	Toxic to aquatic life with long lasting effects.

Label elements

Symbols:



Warning

Code Description

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H411	Toxic to aquatic life with long lasting effects.

Code Description

P261.1	Avoid breathing mist/vapours/spray.
P264.2	Wash skin thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352.A	IF ON SKIN: Wash with plenty of water.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P321.A	Specific treatment (see supplementary instructions on this label).
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.
P363	Wash contaminated clothing before reuse.
P391	Collect spillage.

Ingredient(s) with unknown acute toxicity:

None

Hazards not otherwise classified identified during the classification process:

None

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substances

N.A.

Mixtures

Hazardous components within the meaning of 29 CFR 1910.1200 and related classification:

List of components

Quantity	Name	Ident. Numb.	Classification
50-75 %	Bisphenol A epoxy resin	CAS:25085-99-8	Skin Sens. 1B; Skin Irrit. 2, H315; Eye Irrit. 2A, H319; Aquatic Chronic 2, H411
10-25 %	Alkyl epoxy resin	CAS:68609-97-2	Skin Irrit. 2, H315; Skin Sens. 1, H317
10-25 %	Phenol, polymer with formaldehyde, glycidyl ether	CAS:28064-14-4	Skin Irrit. 2, H315; Skin Sens. 1, H317; Aquatic Chronic 2, H411
5-10 %	Diisopropylnaphthalene	CAS:38640-62-9	Asp. Tox. 1, H304; Aquatic Chronic 1, H410

4. FIRST AID MEASURES

Description of first aid measures

In case of skin contact:

- Immediately take off all contaminated clothing.
- Obtain medical attention if skin related symptoms persist.
- Remove contaminated clothing immediately and dispose of safely.
- After contact with skin, wash immediately with soap and plenty of water.

In case of eyes contact:

- After contact with the eyes, rinse with water with the eyelids open for a sufficient length of time, then consult an ophthalmologist immediately.
- Protect uninjured eye.

In case of Ingestion:

- Do not induce vomiting, get medical attention showing the SDS and the hazard label.

In case of Inhalation:

- Remove casualty to fresh air and keep warm and at rest.

Most important symptoms/effects, acute and delayed

- Eye irritation
- Eye damages
- Skin Irritation
- Erythema

Indication of any immediate medical attention and special treatment needed

In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).

5. FIRE-FIGHTING MEASURES

Extinguishing media

Suitable extinguishing media:

- Water.
- Carbon dioxide (CO2).

Unsuitable extinguishing media:

None in particular.

Specific hazards arising from the chemical

- Do not inhale explosion and combustion gases.
- Burning produces heavy smoke.
- Hazardous combustion products: N.A.
- Explosive properties: N.A.
- Oxidizing properties: N.A.

Special protective equipment and precautions for fire-fighters

- Use suitable breathing apparatus.
- Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
- Move undamaged containers from immediate hazard area if it can be done safely.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Wear personal protection equipment.

Remove persons to safety.

See protective measures under point 7 and 8.

Methods and material for containment and cleaning up

Suitable material for taking up: absorbing material, organic, sand

Wash with plenty of water.

7. HANDLING AND STORAGE

Precautions for safe handling

Avoid contact with skin and eyes, inhalation of vapours and mists.

Don't use empty container before they have been cleaned.

Before making transfer operations, assure that there aren't any incompatible material residuals in the containers.

Contaminated clothing should be changed before entering eating areas.

Do not eat or drink while working.

See also section 8 for recommended protective equipment.

Conditions for safe storage, including any incompatibilities

Storage temperature: N.A.

Incompatible materials:

None in particular.

Instructions as regards storage premises:

Adequately ventilated premises.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

No Data Available

Appropriate engineering controls: N.A.

Individual protection measures

Eye protection:

Use close fitting safety goggles, don't use eye lens.

Protection for skin:

Use clothing that provides comprehensive protection to the skin, e.g. cotton, rubber, PVC or viton.

Protection for hands:

Use protective gloves that provides comprehensive protection, e.g. P.V.C., neoprene or rubber.

Respiratory protection:

N.A.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state: Liquid

Appearance and colour: Paste cream

Odour: like: Hydrocarbons, aromatic

Odour threshold: N.A.

pH: 9.00

Melting point / freezing point: N.A.

Initial boiling point and boiling range: N.A.

Flash point: >100 °C (212 °F)

Evaporation rate: N.A.

Upper/lower flammability or explosive limits: N.A.

Vapour density: N.A.

Vapour pressure: N.A.

Relative density: 1.35 g/cm³

Solubility in water: N.A.

Solubility in oil: N.A.

Partition coefficient (n-octanol/water): N.A.

Auto-ignition temperature: N.A.

Decomposition temperature: N.A.

Viscosity: N.A.

Explosive properties: N.A.

Oxidizing properties: N.A.

Solid/gas flammability: N.A.

Other information

Substance groups relevant properties: N.A.

Miscibility: N.A.

Fat Solubility: N.A.

Conductivity: N.A.

10. STABILITY AND REACTIVITY

Reactivity

Stable under normal conditions

Chemical stability

Data not Available.

Possibility of hazardous reactions

None.

Conditions to avoid

Stable under normal conditions.

Incompatible materials

None in particular.

Hazardous decomposition products

None.

11. TOXICOLOGICAL INFORMATION

Information on toxicological effects

Toxicological information of the mixture:

There is no toxicological data available on the mixture. Consider the individual concentration of each component to assess toxicological effects resulting from exposure to the mixture.

Toxicological information on main components of the mixture:

Phenol, polymer with formaldehyde, glycidyl ether	a) acute toxicity	LD50 Skin Rabbit > 5000,00000mg/kg
		LD50 Oral Rat > 11400,00000mg/kg
Diisopropyl naphthalene	a) acute toxicity	LD50 Skin Rat > 4500mg/kg
		LC50 Inhalation Rat > 5,64000mg/l 4h
		LD50 Oral Rat = 3900mg/kg

If not differently specified, the information required in the regulation and listed below must be considered as N.A.

- a) acute toxicity
- b) skin corrosion/irritation
- c) serious eye damage/irritation
- d) respiratory or skin sensitisation
- e) germ cell mutagenicity
- f) carcinogenicity
- g) reproductive toxicity
- h) STOT-single exposure
- i) STOT-repeated exposure
- j) aspiration hazard

Substance(s) listed on the IARC Monographs:

None

Substance(s) listed as OSHA Carcinogen(s):

None

Substance(s) listed as NIOSH Carcinogen(s):

None

Substance(s) listed on the NTP report on Carcinogens:

None

12. ECOLOGICAL INFORMATION

Toxicity

Adopt good working practices, so that the product is not released into the environment.

Eco-Toxicological Information:

List of components with eco-toxicological properties

Quantity	Component	Ident. Numb.	Ecotox Infos
5-10 %	DiisopropylNaphthalene	CAS: 38640-62-9	LC50 a) Aquatic acute toxicity Fish Cyprinus carpio> 1000mg/L 96h LC50 a) Aquatic acute toxicity Fish Oryzias latipes> 1000mg/L 96h

Persistence and degradability

N.A.

Bioaccumulative potential

N.A.

Mobility in soil

N.A.

Other adverse effects

N.A.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste must be handled in accordance with all federal, state, provincial, and local regulations. Consult authorities before disposal.

14. TRANSPORT INFORMATION

UN number

- ADR-UN number: 3082
- DOT-UN Number: UN3082
- IATA-Un number: 3082
- IMDG-Un number: 3082

UN proper shipping name

- ADR-Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol A epoxy resin - Phenol, polymer with formaldehyde, glycidyl ether)
- DOT-Proper Shipping Name: Environmentally hazardous substance, liquid, n.o.s. (Bisphenol A epoxy resin - Phenol, polymer with formaldehyde, glycidyl ether)
- IATA-Technical name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S (Bisphenol A epoxy resin - Phenol, polymer with formaldehyde, glycidyl ether)
- IMDG-Technical name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S (Bisphenol A epoxy resin - Phenol, polymer with formaldehyde, glycidyl ether)

Transport hazard class(es)

- ADR-Class: 9
- DOT-Hazard Class: 9
- IATA-Class: 9
- IMDG-Class: 9

Packing group

- ADR-Packing Group: III
- DOT-Packing group: III
- IATA-Packing group: III
- IMDG-Packing group: III

Environmental hazards

- Marine pollutant: Yes
- Environmental Pollutant: N.A.

Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

N.A.

Special precautions

Department of Transportation (DOT):

- DOT-Special Provision(s): 8, 146, 173, 335, IB3, T4, TP1
- DOT-Label(s): 9
- DOT-Symbol: N/A
- DOT-Cargo Aircraft: N/A
- DOT-Passenger Aircraft: N/A
- DOT-Bulk: N/A
- DOT-Non-Bulk: N/A

Road and Rail (ADR-RID):

ADR exempt: No

ADR-Label: 9

ADR-Hazard identification number: 90

ADR-Tunnel Restriction Code: 3 (E)

Air (IATA):

IATA-Passenger Aircraft: 964

IATA-Cargo Aircraft: 964

IATA-Label: 9

IATA-Subrisk: -

IATA-Erg: 9L

IATA-Special Provisions: A97 A158

Sea (IMDG):

IMDG-Stowage Code: Category A

IMDG-Stowage Note: -

IMDG-Subrisk: -

IMDG-Special Provisions: 274 335

IMDG-Page: N/A

IMDG-Label: 9

IMDG-EMS: F-A, S-F

IMDG-MFAG: N/A

15. REGULATORY INFORMATION

USA - Federal regulations

TSCA - Toxic Substances Control Act

TSCA inventory:

All the components are listed on the TSCA inventory

TSCA listed substances:

Bisphenol A epoxy resin	is listed in TSCA	Section 8b
Alkyl epoxy resin	is listed in TSCA	Section 8b
Phenol, polymer with formaldehyde, glycidyl ether	is listed in TSCA	Section 8b
Diisopropylnaphthalene	is listed in TSCA	Section 8b

SARA - Superfund Amendments and Reauthorization Act

Section 302 - Extremely Hazardous Substances:

no substances listed

Section 304 - Hazardous substances:

no substances listed

Section 313 - Toxic chemical list:

no substances listed

CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act

Substance(s) listed under CERCLA:

no substances listed

CAA - Clean Air Act

CAA listed substances:

no substances listed

CWA - Clean Water Act

CWA listed substances:

no substances listed

USA - State specific regulations

California Proposition 65

Substance(s) listed under California Proposition 65:

no substances listed

Massachusetts Right to know

Substance(s) listed under Massachusetts Right to know:

no substances listed

Pennsylvania Right to know

Substance(s) listed under Pennsylvania Right to know:

no substances listed

New Jersey Right to know

Substance(s) listed under New Jersey Right to know:

no substances listed

Canada- Federal regulations

DSL - Domestic Substances List

DSL Inventory:

All the substances are listed in the DSL.

NDSL - Non Domestic Substances List

NDSL Inventory:

no substances listed

NPRI - National Pollutant Release Inventory

Substances listed in NPRI:

no substances listed

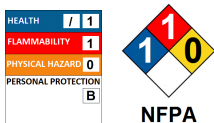
16. OTHER INFORMATION

Code	Description
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.

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Product code: 2813

Additional classification information



HMIS Health: 1 = Slight

HMIS Health - Is health hazard chronic?: No

HMIS Flammability: 1 = Combustible if heated

HMIS Reactivity: 0 = Minimal

HMIS P.P.E.: Safety glasses, gloves

NFPA Health: 1 = Slight

NFPA Flammability: 1 = Combustible if heated

NFPA Reactivity: 0 = Minimal

NFPA Special Risk: N.A.

Reasonable care has been taken in the preparation of this information, but the manufacturer makes no warranty of merchantability or any other warranty, expressed or implied, with respect to this information. The manufacturer makes no representations and assumes no liability for any direct, incidental or consequential damages resulting from its use. The information herein is presented in good faith and believed to be accurate as of the effective date given. It is the buyer's responsibility to ensure that its activities comply with Federal, State or provincial, and local laws.

This document was prepared by a competent person who has received appropriate training.

It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This SDS cancels and replaces any preceding release.

Legend to abbreviations and acronyms used in the safety data sheet:

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.
RID: Regulation Concerning the International Transport of Dangerous Goods by Rail.
IMDG: International Maritime Code for Dangerous Goods.
IATA: International Air Transport Association.
IATA-DGR: Dangerous Goods Regulation by the "International Air Transport Association" (IATA).
ICAO: International Civil Aviation Organization.
ICAO-TI: Technical Instructions by the "International Civil Aviation Organization" (ICAO).
GHS: Globally Harmonized System of Classification and Labeling of Chemicals.
CLP: Classification, Labeling, Packaging.
EINECS: European Inventory of Existing Commercial Chemical Substances.
INCI: International Nomenclature of Cosmetic Ingredients.
CAS: Chemical Abstracts Service (division of the American Chemical Society).
GefStoffVO: Ordinance on Hazardous Substances, Germany.
LC50: Lethal concentration, for 50 percent of test population.
LD50: Lethal dose, for 50 percent of test population.
DNEL: Derived No Effect Level.
PNEC: Predicted No Effect Concentration.
TLV: Threshold Limiting Value.
TWATLV: Threshold Limit Value for the Time Weighted Average 8 hour day. (ACGIH Standard).
STEL: Short Term Exposure limit.
STOT: Specific Target Organ Toxicity.
WGK: German Water Hazard Class.
KSt: Explosion coefficient.

Paragraphs modified from the previous revision:

- 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING
- 2. HAZARDS IDENTIFICATION
- 3. COMPOSITION/INFORMATION ON INGREDIENTS
- 9. PHYSICAL AND CHEMICAL PROPERTIES
- 16. OTHER INFORMATION

Safety Data Sheet

PRIMER CE PART B

Safety Data Sheet dated: 6/17/2016 - version 3

Date of first edition: 5/26/2015

1. IDENTIFICATION

Product identifier

Mixture identification:

Trade name: PRIMER CE PART B

Recommended use of the chemical and restrictions on use

Recommended use: Hardener for epoxy products

Restrictions on use: N.A.

Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Company: MAPEI CORP. (USA and Puerto Rico)

1144 East Newport Center Drive

33442 - Deerfield Beach - FL - USA

Phone: 954-246-8888

Emergency 24 hour numbers:

(USA) CHEMTREC 1-800-424-9300

(Canada) CANUTEC 1-613-996-6666

2. HAZARD(S) IDENTIFICATION



Classification of the chemical

Acute Tox. 4	Harmful if swallowed.
Acute Tox. 4	Harmful in contact with skin.
Skin Corr. 1A	Causes severe skin burns and eye damage.
Eye Dam. 1	Causes serious eye damage.
Skin Sens. 1A	May cause an allergic skin reaction.
STOT RE 2	May cause damage to organs through prolonged or repeated exposure if inhaled.
Aquatic Chronic 3	Harmful to aquatic life with long lasting effects.

Label elements

Symbols:



Danger

Code	Description
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H373.A	May cause damage to organs through prolonged or repeated exposure if inhaled.
H412	Harmful to aquatic life with long lasting effects.

Code	Description
P260.1	Do not breathe mist/vapours/spray.
P264.2	Wash skin thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P301+P312.A	IF SWALLOWED: Call a POISON CENTER if you feel unwell.

P301+P330+P331	IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
P303+P361+P353.1	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310.B	Immediately call a doctor.
P314	Get medical advice/attention if you feel unwell.
P321.A	Specific treatment (see supplementary instructions on this label).
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.
P405	Store locked up.
P501.A	Dispose of contents/container in accordance with applicable regulations.

Ingredient(s) with unknown acute toxicity:

None

Hazards not otherwise classified identified during the classification process:

None

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substances

N.A.

Mixtures

Hazardous components within the meaning of 29 CFR 1910.1200 and related classification:

List of components

Quantity	Name	Ident. Numb.	Classification
25-50 %	Isophorone diamine	CAS:2855-13-2	Skin Corr. 1B, H314; Skin Sens. 1, H317; Aquatic Chronic 3, H412; Acute Tox. 4, H302; Acute Tox. 4, H312
10-25 %	Benzyl alcohol	CAS:100-51-6	Acute Tox. 4, H302; Acute Tox. 4, H332; Acute Tox. 4, H312; Skin Irrit. 2, H315; Eye Irrit. 2A, H319
10-25 %	2,4,6-Tri(dimethylaminomethyl)phenol	CAS:90-72-2	Skin Corr. 1B, H314; Skin Sens. 1A, H317; Aquatic Chronic 3, H412
10-25 %	Bisphenol A epoxy resin	CAS:25085-99-8	Skin Sens. 1B; Skin Irrit. 2, H315; Eye Irrit. 2A, H319; Aquatic Chronic 2, H411
5-10 %	1,5-Pentanediamine, 2-methyl-	CAS:15520-10-2	Acute Tox. 4, H332; Acute Tox. 4, H302; Skin Corr. 1A, H314; Flam. Liq. 4, H227; Acute Tox. 4, H312; Eye Dam. 1, H318; STOT SE 3, H335
5-10 %	Copolymer of Benzenamine and Formaldehyde, Hydrogenated	CAS:135108-88-2	Acute Tox. 4, H302; Skin Corr. 1B, H314; STOT RE 2, H373
1-2.5 %	Bis[(dimethylamino)methyl]phenol	CAS:71074-89-0	Skin Corr. 1B, H314

4. FIRST AID MEASURES

Description of first aid measures

In case of skin contact:

- Immediately take off all contaminated clothing.
- Obtain medical attention if skin related symptoms persist.
- Remove contaminated clothing immediately and dispose of safely.
- After contact with skin, wash immediately with soap and plenty of water.

In case of eyes contact:

- After contact with the eyes, rinse with water with the eyelids open for a sufficient length of time, then consult an ophthalmologist immediately.
- Protect uninjured eye.

In case of Ingestion:

- Give nothing to eat or drink.

In case of Inhalation:

- If breathing is irregular or stopped, administer artificial respiration.
- In case of inhalation, consult a doctor immediately and show him packing or label.

Most important symptoms/effects, acute and delayed

- Eye irritation
- Eye damages
- Skin Irritation
- Erythema

Indication of any immediate medical attention and special treatment needed

In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).

5. FIRE-FIGHTING MEASURES

Extinguishing media

Suitable extinguishing media:

Water.

Carbon dioxide (CO₂).

Unsuitable extinguishing media:

None in particular.

Specific hazards arising from the chemical

Do not inhale explosion and combustion gases.

Burning produces heavy smoke.

Hazardous combustion products: N.A.

Explosive properties: N.A.

Oxidizing properties: N.A.

Special protective equipment and precautions for fire-fighters

Use suitable breathing apparatus.

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Move undamaged containers from immediate hazard area if it can be done safely.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Wear personal protection equipment.

Wear breathing apparatus if exposed to vapours/dusts/aerosols.

Provide adequate ventilation.

Use appropriate respiratory protection.

See protective measures under point 7 and 8.

Methods and material for containment and cleaning up

Suitable material for taking up: absorbing material, organic, sand

Wash with plenty of water.

7. HANDLING AND STORAGE

Precautions for safe handling

Avoid contact with skin and eyes, inhalation of vapours and mists.

Use localized ventilation system.

Don't use empty container before they have been cleaned.

Before making transfer operations, assure that there aren't any incompatible material residuals in the containers.

Contaminated clothing should be changed before entering eating areas.

Do not eat or drink while working.

See also section 8 for recommended protective equipment.

Conditions for safe storage, including any incompatibilities

Storage temperature: N.A.

Incompatible materials:

None in particular.

Instructions as regards storage premises:

Adequately ventilated premises.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

No Data Available

Appropriate engineering controls: N.A.

Individual protection measures

Eye protection:

Use close fitting safety goggles, don't use eye lens.

Protection for skin:

Use clothing that provides comprehensive protection to the skin, e.g. cotton, rubber, PVC or viton.

Protection for hands:

Use protective gloves that provides comprehensive protection, e.g. P.V.C., neoprene or rubber.

Respiratory protection:

Use adequate protective respiratory equipment.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state: Liquid
Appearance and colour: brown
Odour: like: Amines
Odour threshold: N.A.
pH: 11.00
Melting point / freezing point: N.A.
Initial boiling point and boiling range: N.A.
Flash point: >100 °C (212 °F)
Evaporation rate: N.A.
Upper/lower flammability or explosive limits: N.A.
Vapour density: N.A.
Vapour pressure: N.A.
Relative density: 1.10 g/cm³
Solubility in water: Soluble
Solubility in oil: N.A.
Partition coefficient (n-octanol/water): N.A.
Auto-ignition temperature: N.A.
Decomposition temperature: N.A.
Viscosity: N.A.
Explosive properties: N.A.
Oxidizing properties: N.A.
Solid/gas flammability: N.A.

Other information

Substance groups relevant properties: N.A.
Miscibility: N.A.
Fat Solubility: N.A.
Conductivity: N.A.

10. STABILITY AND REACTIVITY

Reactivity

Stable under normal conditions

Chemical stability

Data not Available.

Possibility of hazardous reactions

None.

Conditions to avoid

Stable under normal conditions.

Incompatible materials

None in particular.

Hazardous decomposition products

None.

11. TOXICOLOGICAL INFORMATION

Information on toxicological effects

Toxicological information of the mixture:

There is no toxicological data available on the mixture. Consider the individual concentration of each component to assess toxicological effects resulting from exposure to the mixture.

Toxicological information on main components of the mixture:

Isophorone diamine	a) acute toxicity	LD50 Oral Rat = 1030mg/kg
Benzyl alcohol	a) acute toxicity	LD50 Skin Rabbit = 2000,00000mg/kg LC50 Inhalation Rat = 8,80000mg/l 4h LD50 Oral Rat = 1230mg/kg
2,4,6-Tri(dimethylaminomethyl) phenol	a) acute toxicity	LD50 Skin Rat = 1280mg/kg LD50 Oral Rat = 1000mg/kg

If not differently specified, the information required in the regulation and listed below must be considered as N.A.

a) acute toxicity

- b) skin corrosion/irritation
- c) serious eye damage/irritation
- d) respiratory or skin sensitisation
- e) germ cell mutagenicity
- f) carcinogenicity
- g) reproductive toxicity
- h) STOT-single exposure
- i) STOT-repeated exposure
- j) aspiration hazard

Substance(s) listed on the IARC Monographs:

None

Substance(s) listed as OSHA Carcinogen(s):

None

Substance(s) listed as NIOSH Carcinogen(s):

None

Substance(s) listed on the NTP report on Carcinogens:

None

12. ECOLOGICAL INFORMATION

Toxicity

Adopt good working practices, so that the product is not released into the environment.

Eco-Toxicological Information:

List of components with eco-toxicological properties

Quantity	Component	Ident. Numb.	Ecotox Infos
25-50 %	Isophorone diamine	CAS: 2855-13-2	EC50 a) Aquatic acute toxicity Daphnia magna= 14,60000mg/L 48h EPA EC50 a) Aquatic acute toxicity Daphnia magna= 42,00000mg/L 24hr EC50 a) Aquatic acute toxicity Algae Desmodesmus subspicatus= 37mg/L 72h IUCLID EC50 a) Aquatic acute toxicity Algae idus= 110,00000mg/L 96h
10-25 %	Benzyl alcohol	CAS: 100-51-6	LC50 a) Aquatic acute toxicity Fish Pimephales promelas= 460mg/L 96h EPA LC50 a) Aquatic acute toxicity Fish Lepomis macrochirus= 10mg/L 96h EPA EC50 a) Aquatic acute toxicity Daphnia water flea= 23mg/L 48h

Persistence and degradability

N.A.

Bioaccumulative potential

N.A.

Mobility in soil

N.A.

Other adverse effects

N.A.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste must be handled in accordance with all federal, state, provincial, and local regulations. Consult authorities before disposal.

14. TRANSPORT INFORMATION

UN number

- ADR-UN number: 2735
- DOT-UN Number: UN2735
- IATA-Un number: 2735
- IMDG-Un number: 2735

UN proper shipping name

- ADR-Shipping Name: AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (Isophorone diamine - 2,4,6-Tri(dimethylaminomethyl)phenol)
- DOT-Proper Shipping Name: Amines, liquid, corrosive, n.o.s., or Polyamines, liquid, corrosive, n.o.s. (Isophorone diamine - 2,4,6-Tri(dimethylaminomethyl)phenol)

IATA-Technical name: AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (Isophorone diamine - 2,4,6-Tri(dimethylaminomethyl)phenol)

IMDG-Technical name: AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (Isophorone diamine - 2,4,6-Tri(dimethylaminomethyl)phenol)

Transport hazard class(es)

ADR-Class: 8

DOT-Hazard Class: 8

IATA-Class: 8

IMDG-Class: 8

Packing group

ADR-Packing Group: II

DOT-Packing group: II

IATA-Packing group: II

IMDG-Packing group: II

Environmental hazards

Marine pollutant: No

Environmental Pollutant: N.A.

Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

N.A.

Special precautions

Department of Transportation (DOT):

DOT-Special Provision(s): B2, IB2, T11, TP1, TP27

DOT-Label(s): 8

DOT-Symbol: N/A

DOT-Cargo Aircraft: N/A

DOT-Passenger Aircraft: N/A

DOT-Bulk: N/A

DOT-Non-Bulk: N/A

Road and Rail (ADR-RID):

ADR-Label: 8

ADR-Hazard identification number: 80

ADR-Tunnel Restriction Code: 2 (E)

Air (IATA):

IATA-Passenger Aircraft: 851

IATA-Cargo Aircraft: 855

IATA-Label: 8

IATA-Subrisk: -

IATA-Erg: 8L

IATA-Special Provisions: A3 A803

Sea (IMDG):

IMDG-Stowage Code: Category A

IMDG-Stowage Note: "Separated from" acids.

IMDG-Subrisk: -

IMDG-Special Provisions: 274

IMDG-Page: N/A

IMDG-Label: N/A

IMDG-EMS: F-A, S-B

IMDG-MFAG: N/A

15. REGULATORY INFORMATION

USA - Federal regulations

TSCA - Toxic Substances Control Act

TSCA inventory:

All the components are listed on the TSCA inventory

TSCA listed substances:

Isophorone diamine	is listed in TSCA	Section 8b
Benzyl alcohol	is listed in TSCA	Section 8b

2,4,6-Tri(dimethylaminomethyl)phenol	is listed in TSCA	Section 8b
Bisphenol A epoxy resin	is listed in TSCA	Section 8b
1,5-Pentanediamine, 2-methyl-	is listed in TSCA	Section 8b
Copolymer of Benzenamine and Formaldehyde, Hydrogenated	is listed in TSCA	Section 8b

SARA - Superfund Amendments and Reauthorization Act

Section 302 - Extremely Hazardous Substances:

no substances listed

Section 304 - Hazardous substances:

no substances listed

Section 313 - Toxic chemical list:

no substances listed

CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act

Substance(s) listed under CERCLA:

no substances listed

CAA - Clean Air Act

CAA listed substances:

Benzyl alcohol is listed in CAA Section 112(b) - HON

CWA - Clean Water Act

CWA listed substances:

no substances listed

USA - State specific regulations

California Proposition 65

Substance(s) listed under California Proposition 65:

no substances listed

Massachusetts Right to know

Substance(s) listed under Massachusetts Right to know:

Benzyl alcohol

Pennsylvania Right to know

Substance(s) listed under Pennsylvania Right to know:

Benzyl alcohol

New Jersey Right to know

Substance(s) listed under New Jersey Right to know:

Isophorone diamine

Canada- Federal regulations

DSL - Domestic Substances List

DSL Inventory:

All the substances are listed in the DSL.

NDSL - Non Domestic Substances List

NDSL Inventory:

no substances listed

NPRI - National Pollutant Release Inventory

Substances listed in NPRI:

no substances listed

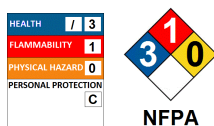
16. OTHER INFORMATION

Code	Description
H227	Combustible liquid.
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure .
H373.A	May cause damage to organs through prolonged or repeated exposure if inhaled.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Safety Data Sheet dated: 6/17/2016 - version 3

Product code: 2814

Additional classification information



HMIS Health: 3 = Serious

HMIS Health - Is health hazard chronic?: No

HMIS Flammability: 1 = Combustible if heated

HMIS Reactivity: 0 = Minimal

HMIS P.P.E.: Safety glasses, gloves, chemical apron

NFPA Health: 3 = Serious

NFPA Flammability: 1 = Combustible if heated

NFPA Reactivity: 0 = Minimal

NFPA Special Risk: N.A.

Reasonable care has been taken in the preparation of this information, but the manufacturer makes no warranty of merchantability or any other warranty, expressed or implied, with respect to this information. The manufacturer makes no representations and assumes no liability for any direct, incidental or consequential damages resulting from its use. The information herein is presented in good faith and believed to be accurate as of the effective date given. It is the buyer's responsibility to ensure that its activities comply with Federal, State or provincial, and local laws.

This document was prepared by a competent person who has received appropriate training.

It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This SDS cancels and replaces any preceding release.

Legend to abbreviations and acronyms used in the safety data sheet:

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.

RID: Regulation Concerning the International Transport of Dangerous Goods by Rail.

IMDG: International Maritime Code for Dangerous Goods.

IATA: International Air Transport Association.

IATA-DGR: Dangerous Goods Regulation by the "International Air Transport Association" (IATA).

ICAO: International Civil Aviation Organization.

ICAO-TI: Technical Instructions by the "International Civil Aviation Organization" (ICAO).

GHS: Globally Harmonized System of Classification and Labeling of Chemicals.

CLP: Classification, Labeling, Packaging.

EINECS: European Inventory of Existing Commercial Chemical Substances.

INCI: International Nomenclature of Cosmetic Ingredients.

CAS: Chemical Abstracts Service (division of the American Chemical Society).

GefStoffVO: Ordinance on Hazardous Substances, Germany.

LC50: Lethal concentration, for 50 percent of test population.

LD50: Lethal dose, for 50 percent of test population.

DNEL: Derived No Effect Level.

PNEC: Predicted No Effect Concentration.

TLV: Threshold Limiting Value.

TWATLV: Threshold Limit Value for the Time Weighted Average 8 hour day. (ACGIH Standard).

STEL: Short Term Exposure limit.
STOT: Specific Target Organ Toxicity.
WGK: German Water Hazard Class.
KSt: Explosion coefficient.

Paragraphs modified from the previous revision:

- 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING
- 3. COMPOSITION/INFORMATION ON INGREDIENTS
- 9. PHYSICAL AND CHEMICAL PROPERTIES
- 12. ECOLOGICAL INFORMATION